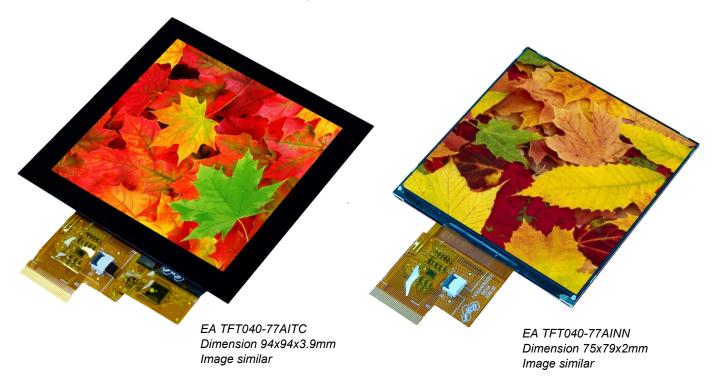


4" IPS Display with 18 bit RGB interface



### **FEATURES**

- 4.0" TFT DISPLAY, IPS TECHNOLOGY
- 720x720 DOTS SQUARE SCREEN
- INTEGRATED CONTROLLER NV3052
- OPTIONALLY PCAP TOUCHPANEL OPTICALLY BONDED
- NO EXTRA ZIFF CONNECTOR NEEDED FOR TOUCHPANEL
- NO EXTRA CABLE NEEDED FOR BACKLIGHT
- SUPER BRIGHT TYP 800 cd/m<sup>2</sup> (700 cd/m<sup>2</sup> INCL. PCAP)
- HIGH CONTRAST TFT PANEL
- 18 BIT RGB INTERFACE, 3 LINE SPI FOR INITIALISATION
- I<sup>2</sup>C INTERFACE FOR CAPACITIVE TOUCH PANEL (FT7511)
- WIDE TEMPERATURE RANGE (T<sub>OP</sub> -20 .. +70°C)
- INDUSTRIAL GRADE DISPLAY

## **ORDERING CODES**

- 4.0" TFT, 720X720 IPS COLOR DISPLAY
- AS ABOVE BUT WITH OPTICALLY BONDED PCAP

EA TFT040-77AINN EA TFT040-77AITC

## **ACCESSORIES**

- ZIFF CONNECTOR 39 POS, 0.3 mm PITCH BOTTOM CONTACT
- EXTENSION CABLE 50mm 0.3 mm PITCH
- ADAPTOR BOARD INCL. LED DRIVER

EA WF030-39S EA KF030WF-39L50

**EA 9980-TFT** 

DISPLAY VISIONS GmbH Zeppelinstraße 19 D-82205 Gilching Germany Fon: +49 (0)8105-7780 90 Fax: +49 (0)8105-7780 99 e-Mail: info@lcd-module.de Web: www.lcd-module.de Issue 08.2025



# **REVISION**

Date	Ref. Page	Revised No	Summary	Remark
2024-03-21		V0.9	First issue	Preliminary version
2025-05-22	4-7	V1.0		FPC and Pinout changed
2025-08-07	21,22			Revised C/Dwg



# **CONTENTS**

FEATURES	1
ORDERING CODES	1
ACCESSORIES	1
Revision	2
Contents	3
General Description	4
Function Block Diagram	4
Pinout	5
Pixel Format Image	6
Electrical Specifications	6
Absolute Maximum Ratings	6
Electrical Driving TFT LCD Panel	6
Backlight Specification	7
AC characteristic	7
PCAP Touchpanel (EA TFT040-77AITC)	9
Interrupt signal from PCAP to Host	9
Optical Characteristics	10
Quality Assurance	12
Quality units	12
Inspection method	12
Quality Level	13
Definition	13
Precautions	19
Mounting Precautions	19
Operating Precautions	19
Electrostatic Discharge Control	19
Precautions For Strong Light Exposure	19
Storage	20
Handling Precautions For Protection Film	
Dimension EA TFT040-77AINN	
Dimension FA TFT040-77AITC	22

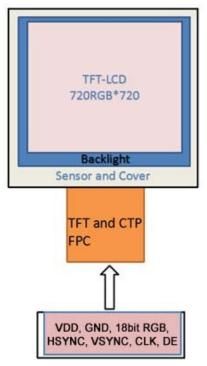
### **GENERAL DESCRIPTION**

EA TFT040-77AINN / -77AITC is a TFT-LCD module. Technology is IPS which provides widest viewing angle without color shift. The display is composed of a TFT-LCD panel, driver IC, FPC, a backlight unit, optional capacitive sensor and cover. The  $4.0^{\prime\prime}$  display area contains  $720\times3(RGB)\times720$  pixels and can display up to 262K colors. This product accords with RoHS .

Parameter		Specifications	Unit
Screen size		4.0(Diagonal)	inch
Resolution		720 × 3(RGB) × 720	Pixel
Active area		71.928 x 71.928	mm
Outline dimension	-77AINN	74.8 x 79.0 x 2.1	mm
Outline dimension	-77AITC	94.0 x 94.0 x 3.9	mm
Display Mode		Normally Black/Transmissive	
Driving method		TFT active matrix	
Pixel pitch		0.0999(H)x0.0999(V)	mm
Interface		18 bit RGB	
Surface (front)		Glass	
Color Depth		262K	Color
View Angle direction		Full	
Prightness	-77AINN	800 (typ.)	cd/m²
Brightness	-77AITC	700 (typ.)	cd/m²
Tomporatura Banga	Operation	-20~70	°C
Temperature Range	Storage	-30~80	°C
Input voltage		3.3	V
RoHS Compliance		RoHS	

## **FUNCTION BLOCK DIAGRAM**

The following diagram shows the function block of the 4.0inch color TFT-LCD module:





# **PINOUT**

Pin assignment, 39 pin FPC cable

Pin No	Symbol	Function	Remark
1	LED(-)	Power for LED backlight (Anode)	
2	LED(+)	Power for LED backlight (Cathode)	
3	GND	Ground	
4	VDD	Power supply for analog and digital circuit	
512	R0R7	Red data	
1320	G0G7	Green data	
1428	B0B7	Blue data	
29	GND	Ground	
30	CLK	Dot clock signal for RGB interface operation	
31	DISP	Display H=on (internally pulled-up) L=off (RS[1] sleep mode)	
32	HSYNC	Horizontal synchronizing input signal for RGB interface operation	
33	VSYNC	Vertical synchronizing input signal for RGB interface operation	
34	DE	Data enable pin for RGB interface operation	
35	NC	No connection	
36	RESET	Global Reset Signal. Active Low	
37	TP_SCL	I <sup>2</sup> C clock input.	-77AITC only
38	TP_SDA	I <sup>2</sup> C data input and output	-77AITC only
39	TP_INT	External interrupt to the host	-77AITC only

### Datasheet for NV3052:

https://www.lcd-module.de/fileadmin/eng/pdf/zubehoer/NV3052CGRB-Datasheet-V01.pdf

## PIXEL FORMAT IMAGE

Following figure shows the relationship between input signal and LCD pixel format.



Figure 1 Pixel Format Image

## **ELECTRICAL SPECIFICATIONS**

### **ABSOLUTE MAXIMUM RATINGS**

The following are maximum values which, if exceeded may cause operation or damage to the unit. (GND = 0V, Note 1)

Item	Symbol Values			Unit	Remark
		Min.	Max.		
Power voltage for TFT-LCD	VCI	-0.3	4.5	V	
Power voltage for CTP	TP_VCI	2.7	3.6	V	
Operation Temperature	Тор	-20	70	°C	
Storage Temperature	Тѕт	-30	80	°C	

**Note 1:** The absolute maximum rating values of this product are not allowed to be exceeded at any times. Should a module be used with any of the absolute maximum ratings exceeded, the characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

### **ELECTRICAL DRIVING TFT LCD PANEL**

(Unless otherwise specified, voltage Referenced to GND,TA = 25°C, Note 3)

Item	Symbol	Values			Unit
		Min.	Тур.	Max.	
Power for digital circuit (CTP)	TP_VCI	3.0	3.3	3.6	V
Power for digital circuit	VCI	3.0	3.3	3.6	V
Logic input voltage(VIH)	VIH	0.7*VCI	-	VCI	V
Logic input voltage(VIL)	VIL	GND	-	0.3*VCI	V
Logic output voltage(VOH)	VOH	0.8*VCI	-	VCI	V
Logic output voltage(VOL)	VOL	GND	-	0.2VCI	V

### **BACKLIGHT SPECIFICATION**

Item	Sym.	Min	Тур.	Max	Unit	Note
Voltage for LED backlight	V <sub>L</sub>	19.6	21.7	23.8	V	Note 1
Current for LED backlight	IL	-	40	-	mA	Note 2
Luminous Uniformity	Avg	80	-	-	%	
Life Time	-	20000	-	-	Hr	Note 3

Note 1: The LED Supply Voltage is defined by the number of LED at Ta=25°C and I<sub>L</sub> =40mA.

Note 2: Constant current.

Note 3: The "life time" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and  $I_L$  =40mA. The LED lifetime could be decreased if operating  $I_L$  is larger than 40mA.

### **AC CHARACTERISTIC**

Reset timing characteristics

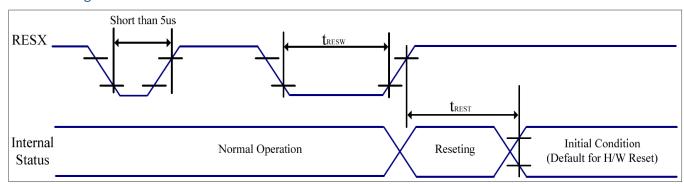


Figure 2 Reset timing characteristics

VSS=0V, IOVCC=1.65V to 3.6V, VCI=2.5V to 6.0V, Ta = -30°C to 70°C

Symbol	Parameter	Related Pins	MIN	TYP	MAX	Note	Unit
$t_{ m resw}$	*1) Reset low pulse width	RESX	10	-	-	-	us
		-	-	-	5	When reset applied during Sleep in mode	ms
$t_{ ext{rest}}$	*2) Reset complete time	-	-	-	120	When reset applied during Sleep out mode	ms

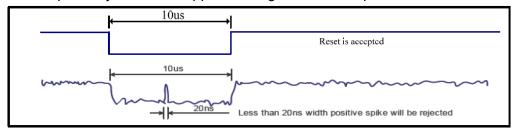
Note1: Due to an electrostatic discharge on RESX line, spike does not cause irregular system reset according

To the table below.

RESX Pulse	Action	
Shorter than 5us	Reset Rejected	
Longer than 10us	Reset	
Between 5us and 10us	Reset starts (It depends on voltage and temperature condition.)	



- Note 2: During the resetting period, the display will be blanked (The display is entering blanking sequence, which maximum time is 120ms, when Reset Starts in Sleep Out mode. The display remains the blank state in Sleep In mode), then return to default condition for H/W reset.
- Note 3: During Reset Complete Time, ID1/ID2/ID3 and VCOM value in OTP will be latched to internal register. After a rising edge of RESX, there is a H/W reset complete time (Trest) which lasted 5ms..The loading operation will be done every time during this reset.
- Note 4: Spike Rejection also applies during a valid reset pulse as shown below:



Note 5. It is necessary to wait 5msec after releasing RESX before sending commands. Also Sleep Out command cannot be sent for 120 msec.

### Parallel 24/18/16-bit RGB Interface Timing Characteristics

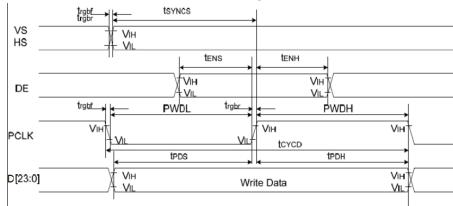


Figure 3 Parallel 24/18/16-bit RGB Interface Timing Characteristics

Signal	Symbol	Parameter	min	max	Unit	Description
VS/HS	tsyncs	VS/HS setup time	5	-	ns	
V S/HS	tsynch	VS/HS hold time	5	-	ns	1
DE	tens	DE setup time	5	-	ns	]
DE	tenh	DE hold time	5	-	ns	24/18/16-bit
D[22,0]	tpos	Data setup time	5	-	ns	bus RGB
D[23:0]	tррн	Data hold time	5	-	ns	interface
	PWDH	PCLK high-level period	13	-	ns	mode
PCLK	PWDL	PCLK low-level period	13	-	ns	]
rclk	tcycd	PCLK cycle time	28	-	ns	]
	trgbr,trgbf	PCLK,HS,VS rise/fall time	-	15	ns	

Note 1: IOVCC=1.65 to 3.6V, VCI=2.5 to 6V, VSSA=VSS=0V, Ta=-30 to 70°C

Note 2: The rise time and fall time (tr, tf) of input signal is specified at 15 ns or less. Logic high and low levels are specified as 30% and 70% of IOVCC for Input signals.



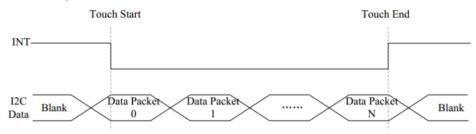
# **PCAP TOUCHPANEL (EA TFT040-77AITC)**

This module provides standard I2C interface for communication. The used Touchpanel panel IC is Focaltech FT 7511. Datasheet with application example can be found under:

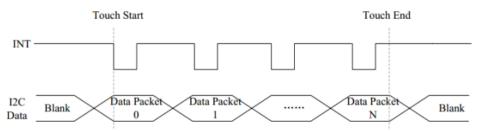
https://www.lcd-module.de/fileadmin/eng/pdf/zubehoer/FT5426 5526Application%20Note%20Ver01.pdf

#### INTERRUPT SIGNAL FROM PCAP TO HOST

As for standard version with PCAP, host needs to use both interrupt signal and I2C interface to get the touch data. PCAP will output an interrupt request signal to the host when there is a valid touch. Then host can get the touch data via I2C interface. If there is no valid touch detected, the INT will output high level, and the host does not need to read the touch data. There are two kinds of method to use interrupt: interrupt trigger and interrupt polling



As for interrupt polling mode, INT will always be pulled to low level when there is a valid touch point, and be high level when a touch finished.



While for interrupt trigger mode, INT signal will be set to low if there is a touch detected. But whenever an update of valid touch data, PCAP will produce a valid pulse on INT port for INT signal, and host can read the touch data periodically according to the frequency of this pulse. In this mode, the pulse frequency is the touch data updating rate

### **OPTICAL CHARACTERISTICS**

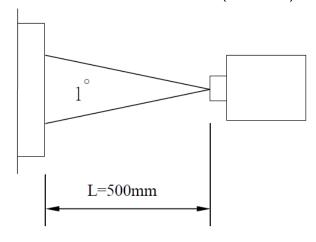
Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 500mm from the LCD surface at a viewing angle of  $\Phi$  and  $\theta$  equal to 0°.

Item		Condition		Values		11:4	Note
		Condition.	Min.	Тур.	Max.	Unit	Note
Contrast Ratio		Center	800	1000	-		Note(3)
Response ti	me	tr + tf	-	25	35	ms	Note (4)
	θL	Ф=180°	80	85	-		
Viewing Angle	$\theta_{R}$	Ф=0°	80	85	-	Dogrado	Note(E)
(CR≥10)	θτ	Ф=90°	80	85	-	Degree	Note(5)
	θв	Ф=270°	80	85	-		
		Wx		0.301	- - Typ+0.05		Note(2,6,7)
		Wy		0.341			
		Rx		0.625			
Chromoticity	,	Ry	Tup 0.05	0.347			
Chromaticity	/	Gx	Typ-0.05	0.317			
		Gy		0.593			
		Bx		0.137			
		Ву		0.061			
LCD Surface	е	-AINN	-	800	-	cd/m²	Noto(7)
Luminance		-AITC (w.touch)	-	700	-	Cu/III	Note(7)

Note 1. Test Conditions: VCI=3.3V, I<sub>L</sub>=40mA (Backlight current).

Ambient condition: 25°C±2°C, 60±10%RH, under 2 Lux in the darkroom.

Note 2. Measure device: BM-5A (TOPCON), viewing cone=2°.

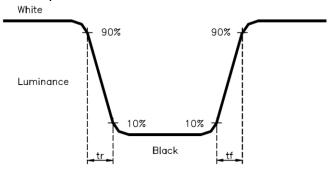




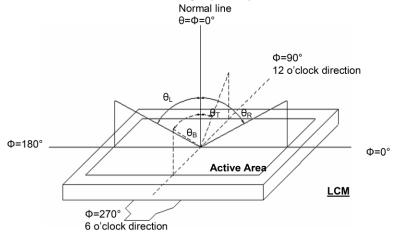
Note 3. Definition of Contrast Ratio:

CR = White Luminance (ON) / Black Luminance (OFF)

Note 4. Definition of response time: The response time is defined as the time interval between the 10% and 90% amplitudes.



Note 5. Definition of view angle( $\theta$ ,  $\Phi$ ):



Note 6. Definition of color chromaticity (CIE1931), Color coordinates measured at center point of LCD.

Note 7. All input terminals LCD panel must be ground while measuring the center area of the panel. The LED driving condition is  $I_L$ =40mA .

Note 8. Light source: C light.



# **QUALITY ASSURANCE**

No.	Test Items	Test Condition	REMARK		
1	High Temperature Storage Test	ligh Temperature Storage Test Ta=+80°C Dry 240h			
2	Low Temperature Storage Test	Ta=-30°C Dry 240h			
3	High Temperature Operation Test	Ta=70°C Dry 240h			
4	Low Temperature Operation Test	Ta=-20°C Dry 240h			
5	High Temperature and High Humidity Operation Test	Ta=60°C 90%RH 240h			
6	Electro Static Discharge Test	Panel surface / top case. Contact / Air : ±6KV / ±8KV, 150pF, 330Ω	Non-operating		
7	Vibration Test (non-operating)	Frequency range: 10Hz ~ 500Hz Sweep:5g, Vibration: Sinusoidal Wave, 30min for X,Y,Z direction.			
8	Thermal Shock Test	$-30^{\circ}\text{C}(0.5\text{h}) \sim 80^{\circ}\text{C}(0.5\text{h}) / 100$ cycles			

<sup>\*</sup> Ta= Ambient Temperature

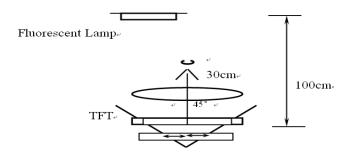
#### Note:

- 1. The test samples have recovery time for 2 hours at room temperature before the function check. In the standard conditions, there is no display function NG issue occurred.
- 2. All the cosmetic specifications are judged before the reliability stress.

# **QUALITY UNITS**

### **INSPECTION METHOD**

An appearance inspection should be conducted at 30 cm or more distance/height from the inspector's eye sight to the LCD module surface under fluorescent light. The distance between LCD and fluorescent lamps should be 100 cm or more. Viewing angle for inspection is 45° from vertical against LCD.





### **QUALITY LEVEL**

The AQL for major and minor defects is defined as follows:

Partition	Definition	AQL
Major defect	Functional defective in product	0.25
Minor defect	Meet all functions of product but	0.65
	have some cosmetic defective	

### **DEFINITION**

The environmental condition of inspection

1) Ambient temperature : 22°C±5°C, 65±20%RH

2) Function inspection: less than 300Lux

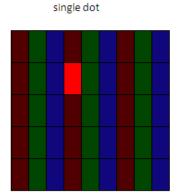
3) Visual inspection: 750±150Lux

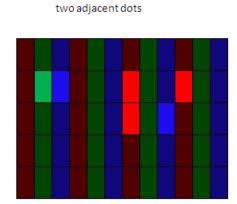
#### Definition of dot defect

The size of a defective dot full of a whole dot, and all bright dot or dark dot defect must be visible through ND 5% filter.

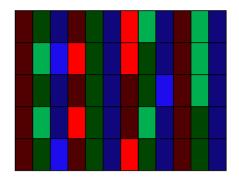
### Bright dot

Dots appear bright and unchanged in size in which TFT is displaying.





three adjacent dots



#### Dark dot

The same definition of bright dot, but always display dark

### The usage of ND 5%

Use the ND 5% to cover bright dot within 2s, it should be judged OK if it's invisible.



# Visual Inspection Standard

ual Inspection		0 11 1
Defect	Inspection	Criteria
1 Corner Broken (Minor)	CF Glass TFT Glass	1.A≤2.0 mm , B≤2.0 mm ,C≤T Ignore (No effect on function) 2. A>2.0 mm ,or B>2.0 mm, Not allowed
2 Corner Broken (Minor)	A C TFT Glass	<ol> <li>1. A≤1.5 mm , B≤1.5 mm , C≤T Ignore (No effect on function)</li> <li>2. A&gt;1.5 mm, or B&gt;1.5 mm</li> <li>Not allowed</li> <li>3. To be applied to both CF and TFT glass</li> </ol>
3 Corner Broken (Minor)	CF Glass TFT Glass	1. A≤1.5 mm , B≤1.5 mm , C≤T Ignore (No effect on function) 2. A>1.5 mm, or B>1.5 mm Not allowed 3. To be applied to both CF and TFT glass
4 Pad Broken (Minor)	TFT Glass  Of Glass  Of Glass	<ul><li>1. A≤0.8 mm, C≤T Ignore</li><li>B Length Ignore</li><li>(No effect on function)</li><li>2. A&gt;0.8 mm, Not allowed</li></ul>
5 Side Broken (Minor)	CF Glass TFT Glass	<ul><li>1. A≤0.8 mm, C≤T Ignore</li><li>B Length Ignore</li><li>(No effect on function)</li><li>2. A&gt;0.8 mm, Not allowed</li></ul>
6 Glass crack (Major)	CF Glass TFT Glass	Not allowed



Spot defect:	Foreign/Black/White/Bright	Note:			
(Minor)	Spot/POL dent or bubble b	Dimensions	Acceptabl e Numbers		
	▼ ~	Φ≤0.1mm	Ignore		
		0.1mm<Φ≤0.20mm	2		
	A   <b>←</b> →	0.2mm<Ф≤0.30mm	1		
	Φ= a+k	Φ> 0.30mm	0		
	Ψ= α+ι	*1:defect that beyond AA are	-		
		1.delect that beyond AA are.	a ignored		
		Scratch :			
		Dimensions	Acceptabl		
			e Numbers		
		W≤0.03mm	Ignore		
		L≤5 mm	2		
		0.03mm <w≤0.05mm< td=""><td>_</td></w≤0.05mm<>	_		
		L≤5 mm	1		
		0.05mm <w≤0.1mm< td=""><td></td></w≤0.1mm<>			
8	Scratch;	Beyond Above, Not Alle	owed		
Line defect (Minor)	Fiber	Fiber:			
		Size	Acceptable Numbers		
		W≤0.03mm	Ignore		
			L≤5 mm 2		
		0.03 <w≤0.05mm< td=""><td>2</td></w≤0.05mm<>	2		
		Beyond Above, Not Alle	owed		
		Note:	owcu		
			*1:defect that beyond AA area Ignored		
			Silicon area not match with document		
			request reject		
			Silicon not cover with all ITO reject		
0 (14:			3. Glue wet to the LCD upper POL or the		
9 (Minor)	Envelop silicon on glass		bottom POL. And the connector over the		
		LCD PIN. (Include FFC	LCD PIN. (Include FFC、FPCetc)		
		·	rejec		
		t	-		
		the line broken off	reject		
	TCP IC/ FPC	2. oxidation/broken/fold-inju	2. oxidation/broken/fold-injury in acute angle /		
		distortion on golden fingers	reject		
10		3. FPC protection cover fix no	o good or deflection		
(Major)	101 10/11 0	over the drawing request	- · · · · · · · · · · · · · · · · · · ·		
		=	4.Scratch/Surface Dirty or mark that doesn't		
			· · ·		
11	Backlight	1.The size don't match w			
			reject		
		Surface Dirty or mark that			
(Minor)		2 Carl	Ignored		
()		3. Scald reject			
		4.Uneven or scratch on surface	ce that doesn't affect		
		display Ignored	roject		
12	Weld	1.tack weld 2.welding short out	reject reject		
(Major)	Weld	3.very little or too much	•		
		J. Very little or too much	un reject		



		4.FPC cock reject
13 (Minor)	LCD rainbow	1.area>1/4 LCD display area reject 2.visible at display reject
14 (Minor)	protect film	Neglect any defect on protect film, such as: scratches/bubbles/particles
	Chipping on Sensor(Corner)	1.No damage on Mark & circuit : 2.X<2.0mm, Y<2.0mm ,Z≤ Thickness of Glass
15 (Minor)	Chipping on Sensor(edge)	1.No damage on Mark & circuit : 2.X<5.0mm, Y<2.0mm,Z≤ Thickness of Glass
	Crack	Rejected
	Chipping on Conver	Invisible from Front Surface
16 (Minor)	Ž. V	X, Y≤0.25,Z≤1/2 Thickness of Glass
17 (Minor)	Pinhole	D≤0.25mm, N≤3; 0.25mm <d, be="" but="" by="" can="" fixed="" oil="" paint.<="" rejected,="" td=""></d,>



Electronic Inspection Standard:

Defect	Inspection	Criteria		
		Dimensions	Acceptable	
	Foreign		Numbers	_
1	particle/Black/ White	Φ≤0.1mm 0.1mm<Φ≤0.20mi	Ignore	4
Spot defect	spot/Bubble	·		4
(Minor)	.etc.	0.2mm<Φ≤0.30mi		4
(		Φ> 0.30mm	0	_
		Note:		
		*1:defect that beyond AA a	area Ignored	
		Scratch:		
		Dimensions	Acceptabl	
			e Numbers	
		W≤0.03mm	Ignore	
		L≤5 mm	2	
		0.03mm <w≤0.05m< td=""><td>ım  </td><td></td></w≤0.05m<>	ım	
2		L≥5 mm or W≥0.05 mm	0	J
Line defect	Scratched;			
(Minor)	Fiber	Fiber:		_
(WIII 101)		Size	Acceptable	
			Numbers	
		W≤0.03mm	Ignore ,	
		L≤5mm	2	
		0.03 < W≤0.05mm		
		Beyond Above, Not Allowed Note:		
		*1:defect that beyond AA	area Ignored	
		Dimensions		Acceptable
				Numbers
		Single bright dot		N ≤1
0	Bright/dark dot By sub-pixel	Two adjacent bright dots		reject
(Minor)		Three adjacent bright dots		reject
(Minor)		Single dark dot		≤2
		Two adjacent dark d	lots	≤0
		Three adjacent dark		reject
		1:Total dot≤2	<b>-</b>	
	Invisible by ND5% Filter, Ignore;			
4 (Minor)	Tiny Bright dot	If visible, Φ≤0.1mm, Ignore ;		
	Tiny Bright dot	0.1mm<Φ≤0.2mm,N≤2;		
		0.2mm<Φ≤0.30mm	<u>'</u>	
		1.Missing segment, m		
5	Display	<ol> <li>no display.</li> <li>Viewing angle not it</li> </ol>	reject right. reject	
(Major)	Display	4. Display abnormal	reject	
		, ,	,	
	Mura/ hot spot/	judge by ND5% filter	or limit sample	
	Light leak			
6	_			
6 (Major)	(apply to all patterns)			



7 (Major)	flicker	judge by ND 5% filter in grey pattern or limit sample
8 (Major)	Electricity parameter( VoP/Current)	Over the production SPEC reject
9 (Major)	Backlight	1. LED died off reject 2. Display on uniformity Invisible by ND5% filter 3. Brightness does not match the SPEC reject 4. light leak Invisible by ND5% filter
10 (Major)	Cross talk	Limit sample
11 (Major)	Touch defect	Reject



### **PRECAUTIONS**

Please pay attention to the following when you use this TFT LCD module.

#### **MOUNTING PRECAUTIONS**

- (1) You must mount a module using arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach a transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not describe because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are determined to the polarizer)
- (7) When the surface becomes dusty, please wipe gently with adsorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### OPERATING PRECAUTIONS

- (1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (2) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (3) Brightness depends on the temperature. (In lower temperature, it becomes lower) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.

## **ELECTROSTATIC DISCHARGE CONTROL**

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wristband etc. And don't touch interface pin directly.

### PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.



### **STORAGE**

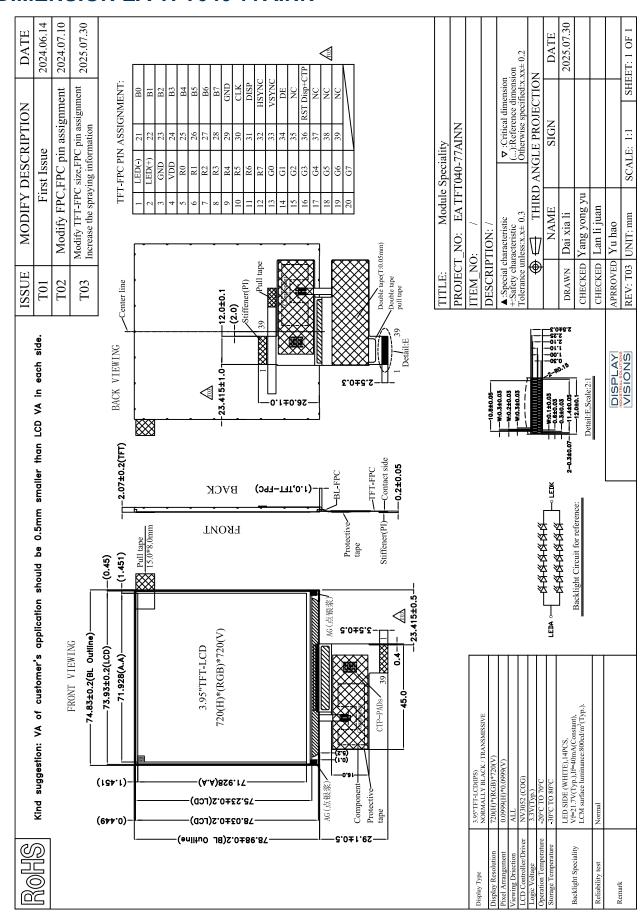
When storing modules as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

#### HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) The protection film is attached to the polarizer with a small amount of glue. Is apt to remain on the polarizer. Please carefully peel off the protection film without rubbing it against the polarizer.
- (3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
- (4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal hexane.

### **DIMENSION EA TFT040-77AINN**



# **DIMENSION EA TFT040-77AITC**

